

LY₆-50

铝门窗液压六座压刀机 Punching Machine for Aluminium Window and Door

[性能特点]

- 该机是铝合金门窗幕墙专用设备，适用于铝合金型材的冲压工序。
- 与相应设备配套的每个组合冲模可完成多个冲压工序，通过更换不同工位即可完成不同规格型材的冲孔加工。
- 采用圆盘式工作台，六个工作位置，可以安装六套模具。通过转动工作台，即可随时调用不同的模具，大大提高了工作效率。

[Product Features]

- Use for installation on aluminum alloy windows and doors and the punching process of aluminum profiles.
- Punching process, by changing processing position, various types profiles can be processed.
- Adopt disk worktable, is equipped with six sets of dies at any time by the worktable rotating, which greatly increased the production efficiency. Per work position can be used to turn around.

技术参数 Technical Parameters

电 源	Power supply	380V 50Hz
电机功率	Motor power	1.1kW
额定油泵压力	Rated oil pump pressure	16MPa
工作压力	Working pressure	70N
压力机公称压力	Press nominal pressure	50kN
闭合高度	Closing height	185mm
冲压行程		
加工面的直线度	Processing deviation from Straightness	±0.1 mm
切削表面粗糙度	Cutting profile surface roughness	
可装模具尺寸	Die size	250×200×275 (mm)
机床外形尺寸	Contour dimension	900×950×1420 (mm)

